

Production/Admin:
Date
Received/Costing
Initial

Location

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR
M174 B-500000 12		12	0	12			
M174 B-500000 12		12	0	12			

Discrepancies

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☒ Cr ☐
 New Supplier: Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐
 QC18 Inspection: Yes ☒ No ☐
 Work Order: Yes ☒ No ☐

Date: 14/3/13
 Supplier: M174 B-500000
 Batch No: M12496
 Part P/O: 23302

Receiving Report

N/A
 N/A
 N/A
 N/A
 N/A

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO23252	All Receipt Dates	All Line Item Types
All Item ID/GL/WOS	All Rec. Employees	All Currencies	
Grouped by Vendor ID			

[illegible]



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) Inc. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier
12-MAR-2014	ORIGIN	Prepaid	MANITOULIN
			BOL No
			2080667-2

Shipment Details

Final Destination Branch - MON

Order No	Line No	Item No	Description
3258142	2	14154	0.5000.RD.303.STAINLESS.CF.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A582 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS
Purchase Order No	Part Number	Ordered Qty	Invoice Qty
23252		48.00 FT	48.4167 FT
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS		
Delivery No.	Mill	Heat Number	Mech Id
119552061	VALBRUNA CORPORATION	252475	4
PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
		145.2500	32.3423



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
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Page 2 of 2

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

03/19/2014

Date:

Name:

Castle Metals (Toronto : Items)



HEAT NUMBER:

SL5475

MECHANICAL ID:

ITEM CODE:

14154

PO/LINE NUMBER:

4424

RECEIPT NUMBER:

10247

SUPPLIER:

VALBRUNA CORPORATION

SPECIFICATION:

LCS:

COMMENT:

APPROVED:



**Acciaierie
Valbruna S.p.A.**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller / Purchaser / Client
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: STABILIMENTO DI BOLZANO
Hersteller/Lieferant/Usina produttiva

Objetto Prove: - Annealed Cold Drawn
Puliggenstand/Wiem Inspected/Finisage

Tipo di Elaborazione: E+AOD
Erscheinungsart/Meeting process/Mode of elaboration

Punzone del Collaudatore:
Stempel des Versuchsverständigen
Inspector's stamp of the assayer



Certificato nr: MEST006388/2011/
 Prova/Tesi/Tesal
 Conferma ordine nr: E110010541
 Wexs/Our Order/Real nr.

CERTIFICATO DI COLLAUDO
ABNÄHMEPRÜFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1

Qualità: 303 / S30300
Verstärkungsgrad/Nuance
Marca: MV188ZHS MAXIVAL
Markenbezeichnung/Brand/Name

(0) SEC. II PT. A 2007 EDITION ADD. 2009b

Spezifische:
VAL CANADA 2 303 A,C,F
ASTM A314 2008 S30300
DOD-F-24669 6 S30300

AMS 5640 U TYPE I
ASTM A320 2010 B8F
MIL-S-862 B/1 303

ASME SA320 2007 B8F (9)
ASTM A582 2005 S30300
QQ-S-764 B/2 303

Punzonatura: 303
Kennzeichnung/Marking/Marque

Markenbezeichnung/Brand/Markenname

[illegible]

TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf lieferbereitem produkt test a l'etal de fourniture Prueba sobre el material así como entregado

[illegible]

1) L -longitudinal, T -transversal, Q -Tangential/Längchenbal

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

252475	C %	0.037	0.40	1.86	17.31	0.37	0.49	8.43	0.100	0.03	0.32	0.008	
Colata /Heat	min	1.00	-	-	17.00	-	1.00	8.00	-	0.15	0.15	0.400	-
Schmelz/Coulée	max	0.150	1.00	2.00	19.00	0.60	-	10.00	-	-	0.40	-	-

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous casting. Annealing temperature: 1940° F for 1 hr/water.

Micro and macro etch test: OK

Material is OFARS Compliant

Sono state soddisfatte tutte le condizioni richieste

Verwechslungsfähigkeit: spektralanalytisch durchgeführt

Controllo visivo e dimensionale: soddisfa le esigenze
 Beschichtung und Ausmessung: ohne Beanstandung
 Kontrollfunktion und dimensionale checks erfüllt

Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Accelerate Verbruggen shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/ or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SPA shall not be responsible for any improper use of the machinery.

Bolzano, 31/01/11

Il collaudatore di stabilimento / der Werksasschverständige / Works Inspector / L'agent d'usine

Pagina - 1 di 2

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005), 3.1



Acciaierie
Valbruna s.p.a.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
 Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Baseline/Vorbestimmung
 VALBRUNA CANADA LTD
 8724 HOLGATE CRESCENT
 L5T 5Z1-MILTON, ONT L5T 5Z1-CA
 Produttore: **STABILIMENTO DI BOLZANO**
 Hersteller/Werk/Usine producer

Oggetto Prove: - Annealed Cold Drawn
 Prüfgegenstand/Item inspected/Finissage

Tipo di Elaborazione: E+AOD
 Erschmelzungsart/Working process/Mode of elaboration

Ordine nr.: 012003019 Stock - Canada
 Bestell/Vorl. order/Commande

Avviso di Spedizione: D-BZ11000570
 Lieferanzug/Fracking Ist/B.L.

Certificato nr.: MEST006388/2011/
 Prüfungs/Festl. Essai
 Conferma ordine nr.: E110010541
 Werk/Our Order/Hier nr.
 Marchio di Fabbrica:
 Zeichen des Lieferwerkes
 Trade mark
 Stigle de l'usine productrice
 Punzone del Collaudatore:
 Stempel des Werkssachverständigen
 Inspector's stamp/Person de l'assayer



Products.

Pagina - 2 di 2	Il collaudatore di stabilimento / der Werkssachverständige / Works Inspector / L'agent d'usine M. Rizzi (Mod. MCEB)	Bolzano, 31/01/11
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Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) Inc. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier
12-MAR-2014	ORIGIN	Prepaid	MANITOULIN
		BOL No	2080667-2

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description
3258142	1	4901	0.5000.HX.303.STAINLESS.CD.ANN.144.0000 SPECIFICATIONS: ASTM A582 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS
Purchase Order No	Part Number	Ordered Qty	Invoice Qty
23252		12.00 FT	12.0000 FT
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS		
Delivery No.	Mill	Heat Number	Mech Id
119552764	OUTOKUMPU STAINLESS	E111094	1
PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
		144.0000	8.8440



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

INC.									
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These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material out to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

03/12/2014

Date:

Name:

[Signature]

Castle Metals FP

HEAT NUMBER E111094
MECHANICAL ID
ITEM CODE 4901
LOT NUMBER
PO NUMBER 147461
RECEIPT DATE 6-6-13
SUPPLIER QUTOLCUMPO
SPECIFICATION NO
LCS NO
COMMENT
APPROVED PJ

Certificate of Test

ORDER 627439/ 03 BOL 0217557 * CERTIFICATION * 05/31/12

SHIP TO: HEAT E111094

A. M. CASTLE METALS
3400 NORTH WOLF ROAD
FRANKLIN PARK
601310000

YOUR ORDER & DATE 5/31/12 CUST# 0254001 CUST TAG#4901

ITEM DESCRIPTION
GRADE 303
Size 303 HEX CDA CONDA .5000 x 144.000 RL
Country of Mfg.: UNITED STATES
NAFTA Country of origin is Country of Melt
No weld repair
Free of mercury contamination, free of radiation contamination
No WEEE relevant substances; Meets EU electrical ROHS
Total Bundles 1
Total Weight 2202
SPECIFICATIONS
MFG TO FINISHED BAR IN THE USA FROM BILLETS IMPORTED UNITED KINGDOM
ASTM A484 11
DIN 50049/EN 10204 Type 3.1
AM Castle 3303-11 R31
UN5 S30300, AISI 303
ASTM A582 05
SAR30303

MECHANICAL & OTHER TESTS
Hardness as shipped 223 HB
Hardness as shipped 95 HRC
Grain size 7.0
Micro OK
Intergranular corrosion OK
Macro OK
Elongation % in 4D 36.0
Reduction of area % 53.0
Tensile strength, KSI (Mpa) 105.0 (724)
0.2% Yield strength, KSI (Mpa) 84.5 (583)

CHEMICAL COMPOSITION
Carbon (C) .041
Phosphorus (P) .033
Sulfur (S) .305
Manganese (Mn) 1.750
Cobalt (Co) .120
Moly (Mo) .310
Columbium (Cb) .020
Aluminum (Al) .003
Boron (B) .004
Vanadium (V) .060
Titanium (Ti) .004
Nitrogen (N) .039
Copper (Cu) .502
Nickel (Ni) 8.670
Silicon (Si) .398
Chromium (Cr) 17.140
Sulphur (S) .305
Manganese (Mn) 1.750
Tantalum (Cb+Ta) .020
Iron (Fe) Balance
Melting Practice EAF
De-Long Ferrite AOD

Knowingly & willfully falsifying or concealing a material act on this form, or making false, fictitious or fraudulent statements or representations herein could constitute a felony punishable under federal statutes. We hereby certify that the test results shown in this report are correct and accurate as contained in the records of the company and are in compliance with the specifications, codes, and standards listed above.

M.F. Marcanto, Quality Manager

Outokumpu Stainless Bar, Inc.
3043 Greenshaw Pkwy.
Richburg, SC 29729

M.F. Marcanto



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) Inc. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier
12-MAR-2014	ORIGIN	Prepaid	MANITOULIN
BOL No		2080667-2	

Shipment Details

Final Destination Branch - MON

Order No	Line No	Item No	Description
3258142	3	4665	1.0000.RD.303.STAINLESS.CF.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A582 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS
Purchase Order No	Part Number	Ordered Qty	Invoice Qty
23252		48.00 FT	48.6667 FT
Details			
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No.	Mill	Heat Number	Mech Id
119551958	VALBRUNA CORPORATION	252797	4
PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
		146.0000	129.9400



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

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Reviewed by Authorized Castle Metals Representative:

03/12/2014

Date:

Name:

Castle Metals (Toronto : Items)

HEAT NUMBER:	252797
MECHANICAL ID:	
ITEM CODE:	4665
PO/LINE NUMBER:	21248
RECEIPT NUMBER:	10248
SUPPLIER:	VALBRUNA CORPORATION
SPECIFICATION:	
LCS:	
COMMENT:	
APPROVED:	



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY TUV SÜD



**Acciaierie
Valbruna s.p.a.**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clienti / bestaafkurchaase/Coom
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA
Produttore: ACCIAIERIE VALBRUNA S.P.A.

Hersteller/Hersteller produktion

Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery situation de livraison

Tipo di Elaborazione: E+AOD
Erschmelzungs-/Werkstoffherstellung

Ordine nr.: 308004339 Stock - Canada
Bestell-/Your order/Commande

Avviso di Spedizione: D-VH13025958
Lieferanweisung/Packing list

Certificato nr.: MEST395834/2013/
Produkt/Traffic
Conferma ordine nr.: E113006918
Werk-/Our Order/Nr.
Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice
Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector & stamp/Officer de l'assayeur



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 12/09/13 VCO008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werksachverständige / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 2 di 2
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Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:	
A. M. Castle & Co. (Canada) Inc. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
12-MAR-2014	ORIGIN	Prepaid	MANITOULIN	2080667-2

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description				
3258142	5	14824	0.7500.RD.304/304L.STAINLESS.CF.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A276 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoi@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
23252		96.00 FT	97.3333 FT				
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoi@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
119551963	VALBRUNA CORPORATION	250549		8		146.0000	146.0000

12/13/13



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

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Reviewed by Authorized Castle Metals Representative:

Date:

Name:

03/12/2014

[Signature]

Castle Metals (TORONTO - Items)

HEAT NUMBER:	250549
MECHANICAL ID:	
ITEM CODE:	14824
PO/LINE NUMBER:	21254
RECEIPT NUMBER:	10382
SUPPLIER:	VALBRUNA CORPORATION
SPECIFICATION:	
LCS:	
COMMENT:	
APPROVED:	



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
EN 10204 (2004), 3.1

QUALITY MANAGEMENT SYSTEM
CERTIFIED BY DQS INSTITUT



Acciaierie Valbruna s.p.a.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOZZANO (Italia) - Via A. Volta, 4

Clienti / Basiste/rücklassende

VALBRUNA CANADA LTD

8724 HOLGATE CRESCENT

L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**

Hersteller/Hersteller/Hersteller

Stato di fornitura: - Annealed Cold Drawn

Lieferzustand/Lieferzustand/Lieferzustand

Spécification:

Authorisations / Requêtes / Exigences

VSI 0 304/304L A

AMS 5647 J S30403 A

ASME SA193 2010 B8 CLASS1 (1)

ASME SA479 2010 S30400/03 A (4)

ASTM A262 2010 PRACTICE E

ASTM A320 2011 B8 CLASS1

ASTM A479 2011 S30400/03 A

QQ-S-763 F 304/304L A

(9) For products machined directly from bar refer to ASME SA479.

(2) SEC.II PT.A 2010 EDITION ADD. 2011A

(1) SEC.II PT.A 2010 EDITION ADD. 2011A

(3) SEC.II PT.A 2010 EDITION ADD. 2011A

(5) For products machined directly from bar refer to ASTM A479.

(7) ANSVANCE MR0175/ISO 15156-3, second edition 2009-10-15

Qualità: T-304L

Webseite/Website/Website

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

Material: MAXIALS

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Material: MAXIALS



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. (Canada) Inc. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier
12-MAR-2014	ORIGIN	Prepaid	MANITOULIN
BOL No		2080667-2	

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description
3258142	4	14832	1.2500.RD.304/304L.STAINLESS-GE.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A276 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS
Purchase Order No	Part Number	Ordered Qty	Invoice Qty
23252		12.00 FT	12.8333 FT
Details			
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No.	Mill	Heat Number	Mech Id
119551960	VALBRUNA CORPORATION	255579	1
PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
		154.0000	53.5150

12/9/3/13



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

03/12/2014

Date:

Name:

John P. [Signature]

Castle Metals (Toronto: Items)

HEAT NUMBER:

255579

MECHANICAL ID:

14832

PO/LINE NUMBER:

21252

RECEIPT NUMBER:

10241

SUPPLIER: VALBRUNA CORPORATION

SPECIFICATION:

LCS:

COMMENT:

APPROVED:





CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.1.
 Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Clientèle / Destination: restaurants / Client
7224 VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA
Producteur: ACCIAIERIE VALBRUNA S.P.A.
Herstellung/Herstellung producer

Stato di fornitura: Polished Annealed Peeled
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erscheinungsart/Meeting process/Mode of elaboration

Punzone del Collaudatore:
Stempel des Werkssachverständigen
Inspektor's Stamp/Poinçon de l'assesseur

Marchio di Fabbrica:
Zeichen des Fabrikanten
Trade mark
Sigla de fusine producitor

Conferma ordine nr: E112006074
Weeks/Our Order/Ref nr.

Certificato nr: MEST231911/2012/
Prüfung/Festtest!

Avviso di Spedizione: D-V112023483
Lieferant: K&S L.

Ordine nr: 207003771 STOCK
Bestel/Your order/Commande

Tipo di Elaborazione: E+AOD
E/schmelzungsart/Melting process/Mode of ela

AMS 5647 J S30403
ASME SA320 2010 B8 (2)
ASTM A193 2011A B8
ASTM A314 2008 S30400/0
MIL-S-862 B/1 304/304L

AMS 5639 H S30400
ASME SA193 2010 B8 (1)
ASTM A182 2011A S30400/03 (4)
ASTM A276 2010 S30400/03
ASTM A479 2011 S30400/03
QQ-S-763 F 304/304L

(5) ANSI/NACE MR0175/ISO 15156-3, second edition 2009-10-15

Qualitäts-T-304L
Werkstoff/Grade/Number

Marca: MVAISL
 Markenbezeichnung: MAXIMAL
 Tolleranz: ASIM A484-11
 Tolleranz/Ablösungsfähigkeit:

Punzonatura: 304/304L
Kennzeichnung/Marking/Markage

Pos. nr.	Item nr.	Nr. de poste	0060
Oggetto	Product description	Round	
Dimensioni - In	Abmessungen - Dimension	1,2500	
Lunghezza - In	Longe - Longueur	144 / 155	
Colore	Color - Couleur	255579	
Peso - Lb	Weight - Poids	5.889	
Lotto nr.	Lot nr.	114400840	

TEST ALLO STATO DI FORNITURA Prüfung auf lieferbereitem produkt Test on delivery condition

[illegible]

TEST				Grain size for ASTM E112
A				
	min	max		6

គ្រូបង្រៀន/អ្នកបង្រៀន=០, រៀន/អ្នកបង្រៀន=១, រៀន/អ្នកបង្រៀន=៧

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

[illegible]

Produced without class I-II Zone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940 °F for 1 h/water.
Mildew and macro lech test: OK
Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DfARS Compliant

[illegible]

Vicenza, 27/07/12

Il collaudatore di stabilimento / der Werksachverständige / Works inspector / L'agent d'usine

Pagina - 1 di 2

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1



Acciaierie
Valbruna s.p.a.

36100 VICENZA (Italia) - Viale della scienza, 25 z.1.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Ciente / Receiving warehouse
VALBRUNA CANADA LTD
8724 HOLLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA
Produttore: ACCIAIERIE VALBRUNA S.P.A.

Stato di fornitura: Polished Annealed Peeled
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erstellungsbearbeitungsprozess/Mode of elaboration

Ordine nr: 207003771 STOCK
Bestell/Your order/Commande

Avviso di Spedizione: D-V112023483
Lieferanfertigung/Packing list/B.L.

Certificato nr: MEST231911/2012/
Prüfung/Testing

Conferma ordine nr: E112006074
Werk/Our Order/Ref nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Signe de l usine productrice

Punzone del Collaudatore:
Stempel des Werkstatte/Inspektion
Inspector's stamp/Prüfung des f assayeur



Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive (97/23/EC) Annex 1, s.4.3 by TÜEV and LLOYD'S
Any act of tampering, modification, alteration, countereffing and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 27/07/12 VC0008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkstatte/Inspektion / L' agent d' usine M. Rizzotto Pagina - 2 di 2
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Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2080667

Ship From:	Sold To:	Ship To:	Deliver To:	
A. M. Castle & Co. (Canada) Inc. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
12-MAR-2014	ORIGIN	Prepaid	MANITOULIN	2080667-2

Shipment Details	Final Destination Branch - MON
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Order No	Line No	Item No	Description				
3258142	6	5062	0.7500.2.5000.FLAT.304.STAINLESS.HR.ANN.PICKLE.132.0000-156 .0000 SPECIFICATIONS: ASTM A276 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
23252		12.00 FT	12.7500 FT				
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

119552990	VALBRUNA CORPORATION	259028	1	153.0000	81.2813
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These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on the subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

03/12/2014

Date:

Name:

John D. Brown

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1



Acciaierie
Valbruna s.p.a.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOZZANO (Italia) - Via A. Volta, 4

Clienti / Besteller/Purchaser/Clients

VALBRUNA STAINLESS INC.

2400 TAYLOR STREET WEST

46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**

Hersteller/Hersteller/Usine production

Stato di fornitura: Descrad Annealed Hot rolled

Lieferzustand/Delivery state/Etat de livraison

Sono state soddisfatte tutte le condizioni richieste

The material has been furnished in accordance with the requirements

Le matériel a été livré conforme aux exigences

Tipo di Elaborazione: E+AOD

Erstellungszustand/Welding process/Mode d'elaboration

Batch/Your order/Commande

Ordine nr.: 34002 STOCK CAROL STR

Avviso di Spedizione: D-VH2032363

Lieferungsgut/Packing list/B.L.

Certificato nr.: MEST267513/2012/

Prüfung/Transit

Conferma ordine nr.: EIT2007220

Weitere Order/Ref. nr.

Marchio di Fabbrica:

Zusammenbau des Lieferanten

Trade mark

Stempel des Lieferanten

Funzione del Collaudatore:

Inspector's stamp/Poligon de l'assesseur

Controllo visivo e dimensionale: soddisfa le esigenze

Visual inspection and dimensioning: without reservation

Baschprüfung und Ausmessung: ohne Beanstandung

Contrôle visuel et dimensionnel: satisfait

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant. The Quality Management System is Certified acc. Presure Equipment Directive (97/23/EC) Annex 1, 4.3 by TÜV and LLOYD'S Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction. The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different end/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

HEAT NUMBER: 259028
MECHANICAL ID: 5068
ITEM CODE: 5068
LOT NUMBER: 326470
PO NUMBER: 5-28-13
RECEIPT DATE: 14/18/2012
SUPPLIER: M
SPECIFICATION: M
LCS: M
COMMENT: M
APPROVED: M

Castle Metals FP

Il collaudatore di stabilimento / der Werkssachverständiger/Works Inspector / L'agent d'usine

M. Rizzotto

VCC0008

Vicenza, 08/11/12

Pagina - 2 di 2

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Clienti / Realizzatori/Producenti
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US
Produttore: ACCIAIERIE VALBRUNA S.P.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004), 3.1
1C 5062

Certificato nr: MEST267513/2012
Conferma ordine nr: EIT2007220
Work/Order/Ref nr:
Marchio di Fabbrica:
Zollern das Lieferwieses
Trade mark
Eigle de fusione produito

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspektor's stamp/Proton de l'aseyeur



AMS 5639 H S30400 A
ASME SA182 2010 S30400/03 A (0)
ASME SA320 2010 B8 CLASS1 (3)
ASTM A193 2011A B8 CLASS1
ASTM A314 2008 S30400/03
ASTM A473 2001 S30400/03 (6)
NACE MR0103 2007 S30400/03 A

- (0) For products machined directly from bar refer to ASME SA479.
- (2) SEC.II PT.A 2010 EDITION ADD. 2011a
- (4) SEC.II PT.A 2010 EDITION ADD. 2011a
- (9) Chemical analysis only.
- (7) Technical circular T:2011 Published 2011-06-14

Stato di fornitura: Descalced Annealed Hot rolled
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Working process/Mode de fabrication

Avviso di Spedizione: D-V112032363
Lieferanzgehe/Fading Ref.L.
Ordine nr: 34002 STOCK CAROL STR
Bestell/Your order/Commande

Qualità: 304/304L
Werkstoff/Grade/Matériau

Marca: AISI
Tolleranza: ASTM A484-11
Brand/Marque

Pos. nr. Item nr. Rég. n°	Descr. di prod. Product description Description du produit	Dimensioni Dimensions Dimensions	Pos. nr. Item nr. Rég. n°	Descr. di prod. Product description Description du produit	Dimensioni Dimensions Dimensions
0060	Flat	2,5000 x 0,7500	144 / 154	Colata Heat Coulée	259028
			Peso - LB Weight Poids	Pezzi Pieces Pièces	2,381
			Lot nr. Lot nr. Lot nr.		209603720

TEST	Valori richiesti Values required Valeurs demandées	TEST	Valori richiesti Values required Valeurs demandées
Prove/Probes Weld, diam. 10mm Longitudinale Longitudinale Longitudinale	mm mm mm	Poliz. Tension Tension	mm mm mm
Snervamento Yield strength Yield strength	mm mm mm	Snervamento Yield strength Yield strength	mm mm mm
Resistenza Tensile strength Tensile strength	mm mm mm	Resistenza Tensile strength Tensile strength	mm mm mm
Alungamento Elongation Elongation	% % %	Alungamento Elongation Elongation	% % %
Silenzione Fluency of flow Fluency of flow	% % %	Silenzione Fluency of flow Fluency of flow	% % %
Resistenza Hardness Hardness	mm mm mm	Resistenza Hardness Hardness	mm mm mm
Durezza Hardness Hardness	mm mm mm	Durezza Hardness Hardness	mm mm mm

Mechanical properties according to ASTM A370.
1) Lunghezza di prova, T=traversale/quadr., C=Trasversale/quadr.

Analisi chimica Chimische Zusammensetzung/Chemical Analysis chimique	Colata Heat Coulée	Pezzi Pieces Pièces	Peso - LB Weight Poids	Pezzi Pieces Pièces	Peso - LB Weight Poids
259028	0,016 C % 0,030 Mn %	0,016 C % 0,030 Mn %	0,016 C % 0,030 Mn %	0,016 C % 0,030 Mn %	0,016 C % 0,030 Mn %
	0,45 Si % 1,77 Mn %	0,45 Si % 1,77 Mn %	0,45 Si % 1,77 Mn %	0,45 Si % 1,77 Mn %	0,45 Si % 1,77 Mn %
	18,29 Cr % 0,38 Mo %	18,29 Cr % 0,38 Mo %	18,29 Cr % 0,38 Mo %	18,29 Cr % 0,38 Mo %	18,29 Cr % 0,38 Mo %
	0,40 Cu % 8,02 Ni %	0,40 Cu % 8,02 Ni %	0,40 Cu % 8,02 Ni %	0,40 Cu % 8,02 Ni %	0,40 Cu % 8,02 Ni %
	0,123 Co % 0,033 P %	0,123 Co % 0,033 P %	0,123 Co % 0,033 P %	0,123 Co % 0,033 P %	0,123 Co % 0,033 P %
	0,026 S % 0,026 N %	0,026 S % 0,026 N %	0,026 S % 0,026 N %	0,026 S % 0,026 N %	0,026 S % 0,026 N %
	0,100 O % 0,020 H %	0,100 O % 0,020 H %	0,100 O % 0,020 H %	0,100 O % 0,020 H %	0,100 O % 0,020 H %

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 1 h/water.
Micro and macro etch test: OK
Intergranular corrosion test per ASTM A262 pract. E: ok.
Material is DPAAS Compliant

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)	INSPECTED BY: <u> </u>	DATE: <u>14-03-14</u>
SIGNED OFF BY: <u> </u>		DATE: <u>14/03/14</u>	

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
TYPE OF MATERIAL	HRC	HRB	DUR A
SIZE OF TEST SAMPLE			
HARDNESS / DUROMETER READING	204HRC		

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT # ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

MATERIAL: <u>M303 R1.000</u>	DATE: <u>14-03-14</u>
QUANTITY RECEIVED: <u>48'</u>	QUANTITY INSPECTED: <u>48'</u>
QUANTITY REJECTED: <u>0</u>	
MATERIAL CERT REC'D: <u>400</u>	
THICKNESS ORDERED: <u>1.000</u>	THICKNESS RECEIVED: <u>1.000</u>
SHEET SIZE ORDERED: <u>1</u>	SHEET SIZE RECEIVED: <u>1</u>
PO / BATCH NO.: <u>23252/M28496</u>	

MATERIAL RECEIPT INSPECTION FORM

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 303 & 500	DATE: 14-03-14
QUANTITY RECEIVED: 48'	QUANTITY INSPECTED: 48'
QUANTITY REJECTED: -	
THICKNESS ORDERED: 0.500	
THICKNESS RECEIVED: 0.500	
SHEET SIZE ORDERED: -	
SHEET SIZE RECEIVED: -	
PO / BATCH NO.: 23252/H128494	

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	(Y)	
CORRECT FINISH	(Y)	
CORROSION	(Y)	
CORRECT GRAIN DIRECTION	(Y)	
CORRECT MATERIAL	(Y)	
CORRECT THICKNESS	(Y)	
PHOTO REQUIRED	(Y)	
CORRECT MATERIAL	(Y)	
CORRECT REF # TO LINK CERT	(Y)	ASTM A582
CORRECT MATERIAL IDENTIFICATION	(Y)	252475
CORRECT # ON THE MATERIAL	(Y)	M303 & 500
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	(Y)	M128494
DOES THIS REQUIRE AN EXTRUSION REPORT	(Y)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
RECORD RESULTS BELOW			
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A
	21HRC		

Testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <i>[Signature]</i>	SIGNED OFF BY:
DATE: 14-03-14	DATE: 14/03/14

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H303 HX.500	DATE: 14-03-14
MATERIAL CERT REC'D: <u>Yes</u>	QUANTITY RECEIVED: <u>12'</u>
QUANTITY INSPECTED: <u>12'</u>	QUANTITY REJECTED: <u>-</u>
PO / BATCH NO.: 23252/H128496	
THICKNESS ORDERED: <u>0.500</u>	THICKNESS RECEIVED: <u>0.499</u>
SHEET SIZE ORDERED: <u>1</u>	SHEET SIZE RECEIVED: <u>1</u>

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	
CORROSION	<input checked="" type="checkbox"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	ASTM A582
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	F11094
CORRECT # ON THE MATERIAL	<input checked="" type="checkbox"/> Y	H303 HX.500
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
RECORD RESULTS BELOW			
HRC	HRB	DUR A	DUR D
21 HRC			
TYPE OF MATERIAL			
SIZE OF TEST SAMPLE			
HARDNESS / DUROMETER READING			

Testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	SIGNED OFF BY:
DATE: 14-03-14	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <i>HL</i>	SIGNED OFF BY: <i>S</i>
DATE: <i>14-03-14</i>	DATE: <i>14/03/14</i>

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.			
RECORD RESULTS BELOW			
TYPE OF MATERIAL	HRC	HRB	DUR A
SIZE OF TEST SAMPLE			DUR D
HARDNESS / DUROMETER READING	<i>BONAC</i>		

Testers located in the Quality Office

S *14/03/14*

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<i>(Y)</i>	
CORRECT FINISH	<i>(Y)</i>	
CORROSION	<i>(Y)</i>	
CORRECT GRAIN DIRECTION	<i>(Y)</i>	
CORRECT MATERIAL	<i>(Y)</i>	
CORRECT THICKNESS	<i>(Y)</i>	
PHOTO REQUIRED	<i>(Y)</i>	
CORRECT MATERIAL	<i>(Y)</i>	
CORRECT REF # TO LINK CERT	<i>(Y)</i>	
CORRECT MATERIAL IDENTIFICATION	<i>(Y)</i>	<i>ASTM A276</i>
CORRECT # ON THE MATERIAL	<i>(Y)</i>	<i>250549</i>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<i>(Y)</i>	<i>H304 R.750</i>
DOES THIS REQUIRE AN EXTRUSION REPORT	<i>(Y)</i>	<i>128496</i>

MATERIAL CERT REC'D: <i>Yes</i>	QUANTITY RECEIVED: <i>96'</i>	QUANTITY INSPECTED: <i>96'</i>	QUANTITY REJECTED: <i>—</i>
DATE: <i>14-03-14</i>	MATERIAL: <i>H304 R0750</i>	PO / BATCH NO.: <i>23252/H128496</i>	THICKNESS ORDERED: <i>.750</i>
		THICKNESS RECEIVED: <i>.749</i>	SHEET SIZE ORDERED: <i>—</i>
		SHEET SIZE RECEIVED: <i>—</i>	

MATERIAL RECEIPT INSPECTION FORM

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304 R 1.250 DATE: 14-03-14

PO / BATCH NO.: 23252 / M128496

MATERIAL CERT REC'D: Yes QUANTITY RECEIVED: 12'

QUANTITY INSPECTED: 12' QUANTITY REJECTED: —

THICKNESS ORDERED: 1.250 THICKNESS RECEIVED: 1.250

SHEET SIZE ORDERED: — SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.	RECORD RESULTS BELOW	TYPE OF MATERIAL	SIZE OF TEST SAMPLE	HARDNESS / DUROMETER READING
		HRC		32 HRC
		HRB		
		DUR A		
		DUR D		

Testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

SIGNED OFF BY: [Signature] DATE: 14-03-14

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

H:\FORMS\Quality Assurance\approved QAMRIF Material Receipt Inspection Form revB

PO / BATCH NO.: 23252/M/28496

✓

121

121

75042.50

0.750 x 2.500



CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				RECORD RESULTS BELOW			
				HRC	HRB	DUR A	DUR D
				TYPE OF MATERIAL			
				SIZE OF TEST SAMPLE			
HARDNESS / DUROMETER READING				30 HRC			

testers located in the Quality Office

2/8/11

INSPECTED BY:	<i>[Signature]</i>	DATE:	14-03-14
SIGNED OFF BY:	<i>[Signature]</i>	DATE:	14/03/14

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER Purchase Order ID PO23252

Purchase Order Date 3/6/2014
PO Print Date 3/6/2014

Page Number 1 of 4

Order From :

VC-MET001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

METVUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9
CA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

FCA - (Free Carrier)

CAD

Net 30

10127-2607

PO Unit Price

Extended Price

Line	Reference	Vendor Part Number	Mfg ID	Description/	Reg Date/	CD	Reg Qty/	Unit of	Measure	Promise Date	Delivery Comments
------	-----------	--------------------	--------	--------------	-----------	----	----------	---------	---------	--------------	-------------------

1	M174B0.500X02.000	17-4 SS Bar .500 x 2.00	3/24/2014	Yes	3/24/2014	f	12.00				
---	-------------------	-------------------------	-----------	-----	-----------	---	-------	--	--	--	--

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643											
GRAIN DIRECTION MUST BE ALONG LENGTH											
MINIMUM YIELD TENSILE STRENGTH = 100KSI											
MINIMUM ULTIMATE TENSILE = 150 KSI											

2	M174B1.500X02.250	17-4 SS Bar 1.50 X2.250	3/24/2014	Yes	3/24/2014	f	12.00				
---	-------------------	-------------------------	-----------	-----	-----------	---	-------	--	--	--	--

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643											
GRAIN DIRECTION MUST BE ALONG LENGTH											
MINIMUM YIELD TENSILE STRENGTH = 100KSI											
MINIMUM ULTIMATE TENSILE = 150 KSI											

Note:

3/6/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO23252
Purchase Order Date 3/6/2014
PO Print Date 3/6/2014
Page Number 2 of 4

Order From :

VC-MET001

Ship To : DART AEROSPACE LTD

METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA
TORONTO, ON M5W 0E9
CA

Contact Name

514 694 9575

Ship To Contact
Ship To Phone
Ship Via:

VENDOR'S TRUCK

FOB

FCB - (Free Carrier)

Buyer
Customer POID
Customer Tax #

10127-2607

Net 30

CAD

Currency

Terms

12.00

3/14/2014
Yes

3/14/2014

MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

M303H0.500

303 HEX BAR .500

Line Total:

\$51.96

\$1.75

\$84.00

3/12/2014
Yes

3/12/2014

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

M303R0.500

303 Round Bar 0.500"

Line Total:

\$84.00

\$6.73

\$323.04

3/12/2014
Yes

3/12/2014

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

M303R1.000

303 Round Bar 1.00

Line Total:

\$84.00

\$6.73

\$323.04

3/12/2014
Yes

3/12/2014

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

M303R1.000

303 Round Bar 1.00

Line Total:

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\$323.04

3/12/2014
Yes

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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

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Line Total:

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3/12/2014

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\$6.73

\$323.04

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3/12/2014

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303 Round Bar 1.00

Line Total:

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\$6.73

\$323.04

3/12/2014
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303 Round Bar 1.00

Line Total:

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\$6.73

\$323.04

3/12/2014
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303 Round Bar 1.00

Line Total:

\$84.00

\$6.73

\$323.04

3/12/2014
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

M303R1.000

303 Round Bar 1.00

Line Total:

\$84.00

\$6.73

\$323.04

3/12/2014
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3/12/2014

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

M303R1.000

303 Round Bar 1.00

Line Total:

\$84.00

\$6.73

\$323.04

3/12/2014
Yes

3/12/2014

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO23252
Purchase Order Date 3/6/2014
PO Print Date 3/6/2014
Page Number 3 of 4

Order From : VC-MET001
METAVUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9
CANADA
Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7

Buyer	Chantal Lavoie
Customer POID	10127-2607
Customer Tax #	Net 30
Terms	CAD
Currency	FCA - (Free Carrier)
FOB	

6	M304RO.750	304 SS Roundbar .750	3/12/2014	Yes	3/12/2014	96.00	\$3.71	\$356.16	\$323.04
Line Total:									
97.3333									
MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276									
NOTE: AISI 303 NOT ACCEPTABLE									

7	M304RI.250	304 round bar 1.250	3/12/2014	Yes	3/12/2014	12.00	\$10.49	\$125.88	\$356.16
Line Total:									
12.8333									
MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276									
NOTE: AISI 303 NOT ACCEPTABLE									

8	M304B0.750X2.500	304 BAR .750 X 2.50	3/14/2014	Yes	3/14/2014	12.00	\$28.88	\$346.56	\$125.88
Line Total:									
12.76									
MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE									
AS PER ASTM A276 OR ASTM A240									
NOTE: AISI 303 NOT ACCEPTABLE									

Note:

3/6/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO23252

Purchase Order Date 3/6/2014
PO Print Date 3/6/2014

Page Number 4 of 4

Order From :

VC-MET001

Ship To : DART AEROSPACE LTD

METVUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA
TORONTO, ON M5W 0E9
CA

Contact Name
Vendor Phone

514 694 9575

Ship To Contact
Ship To Phone

VENDOR'S TRUCK

Ship Via:

Ship Acct:

Buyer

Chantal Lavoie

Customer POID
Customer Tax #

10127-2607

Currency

CAD

Terms

Net 30

FCA - (Free Carrier)

PROCUREMENT
QUALITY CLAUSES

3/24/2014

No

3/24/2014

Procurement Quality Clauses
A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total:

\$346.56

Line Total:

\$0.00

PO Total:

\$2,792.88

Handwritten signature

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 3/6/2014